



Hone-Eze Grinding & Honing Oil Series

Dyna-Plex 21C® Hone-Eze oils are premium, low-viscosity fluids for precision grinding and honing applications. Each product in the series is specially formulated to minimize loading of grinding wheels and honing stones while also reducing drag out on the parts. Lubricity and extreme-pressure additives prolong wheel and stone life and provide high-quality surface finish.

Hone-Eze 2153 is a clear amber, heavy-duty grinding and honing oil for use on ferrous metals only.

Hone-Eze H is a red, non-staining fluid designed for precision grinding, lapping and honing operations on ferrous and non-ferrous metals.

<u>PROPERTY</u>	<u>HONE-EZE 2153</u>	<u>HONE-EZE H</u>
Appearance	Clear Amber	Red
Flash Point (COC), °F	>240°F	>170°F
Viscosity @ 40°C (cSt)	5	4
Active Sulfur	Present	None
Chlorine	None	Present
Phosphorus	Present	None
Lubricity Agents	Present	Present